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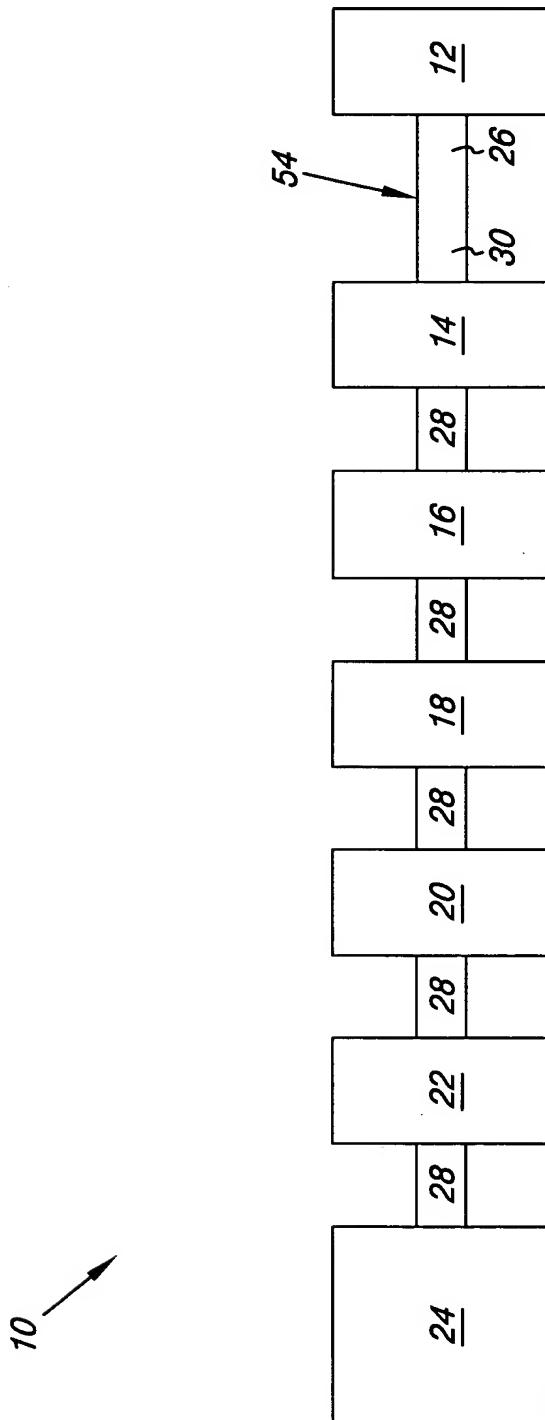


Fig. 1

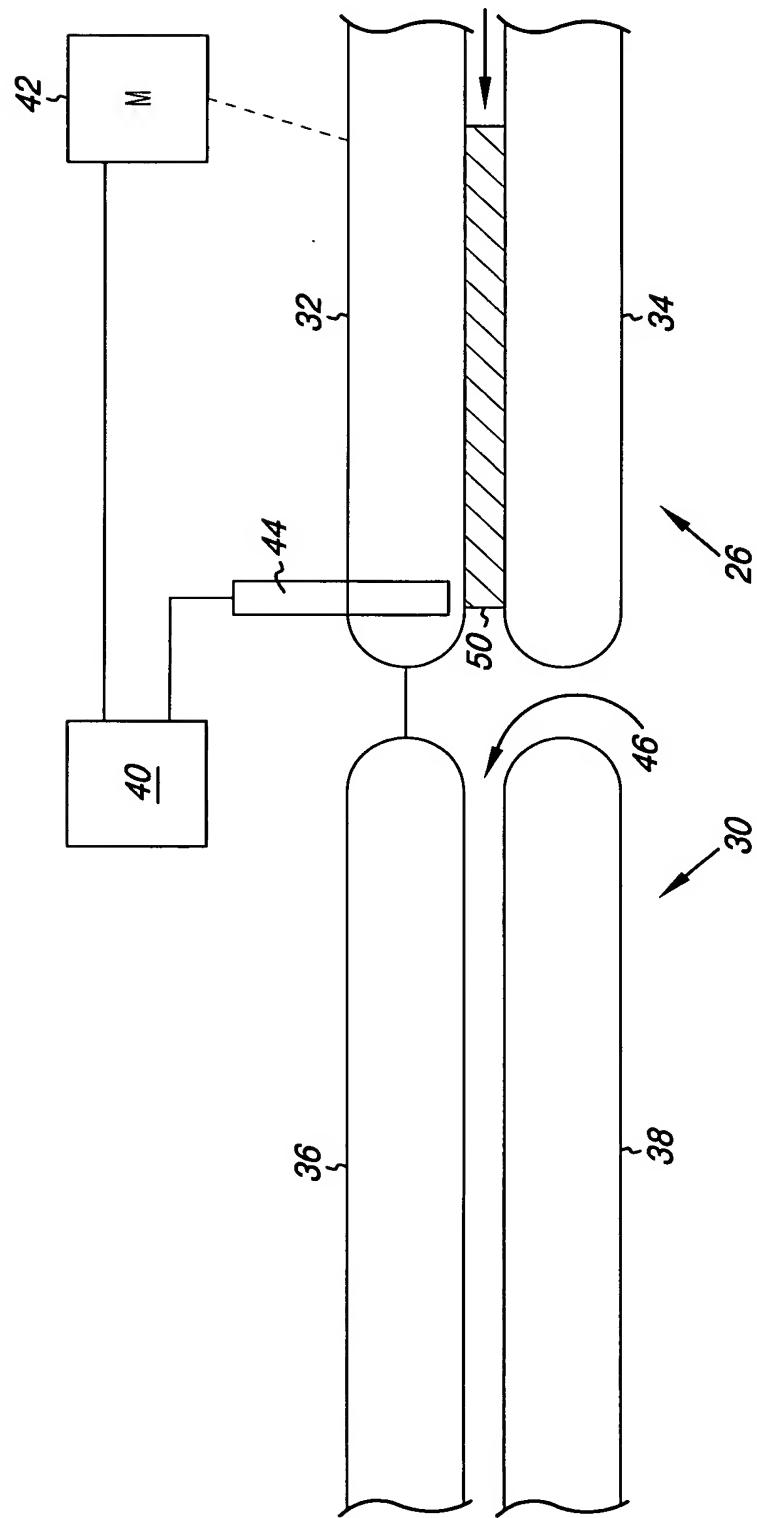


Fig. 2

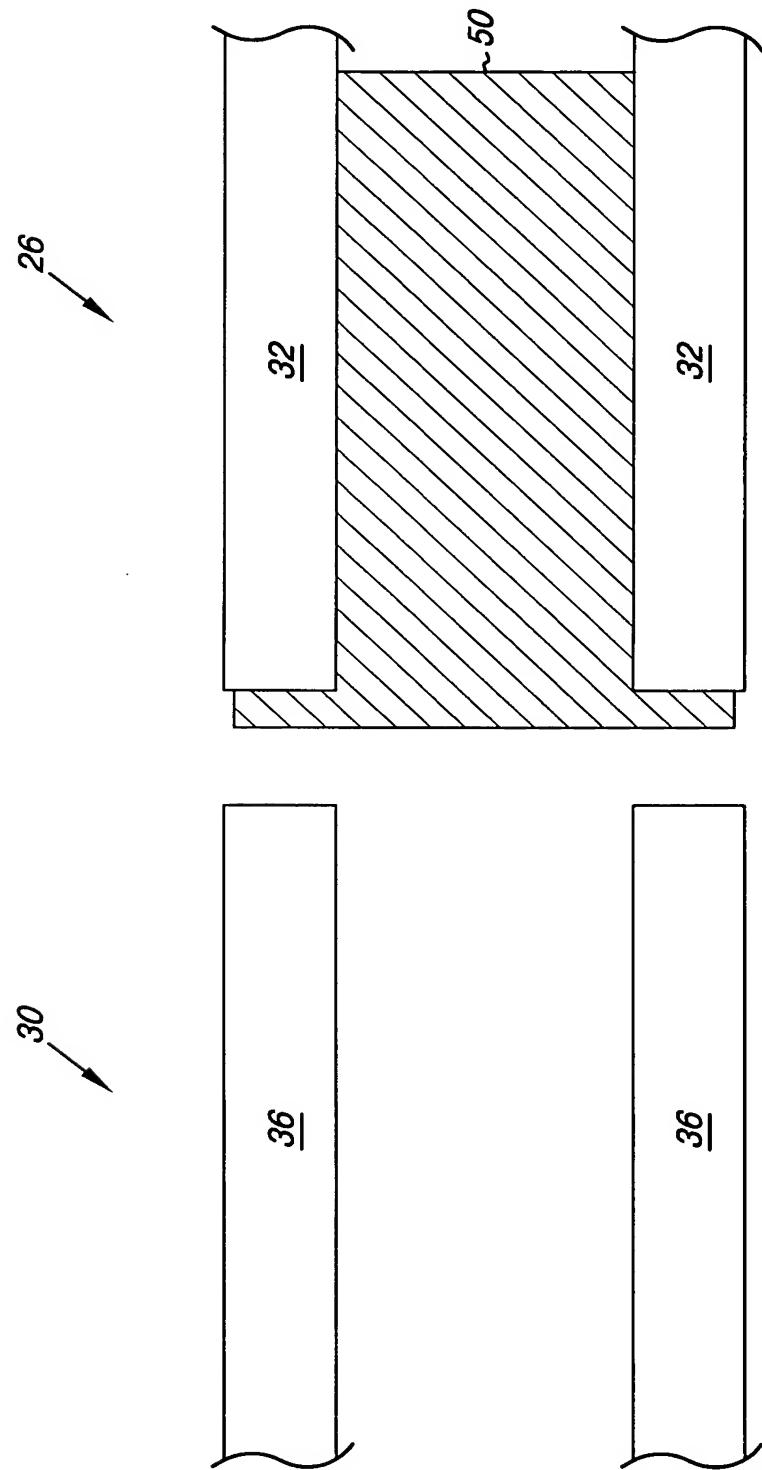


Fig. 3

**TITLE: SYSTEM AND METHOD FOR TRANSFERRING BLANKS IN A PRODUCTION LINE**

INVENTOR: Brian P. Giffin

INVENTOR: Brian T. Dunn  
SERIAL NO.: 10/629,094

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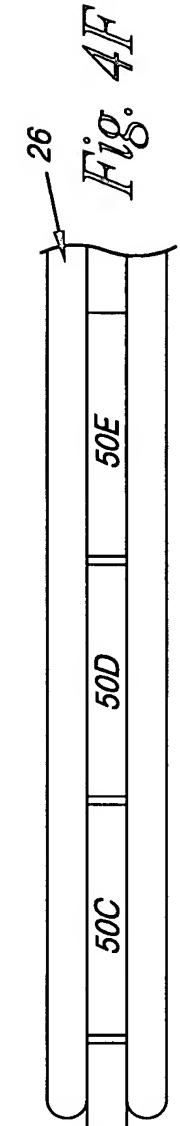
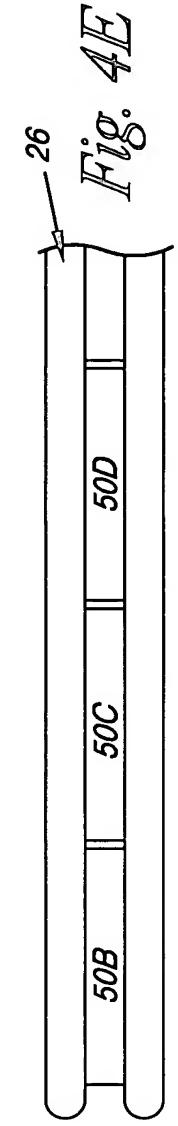
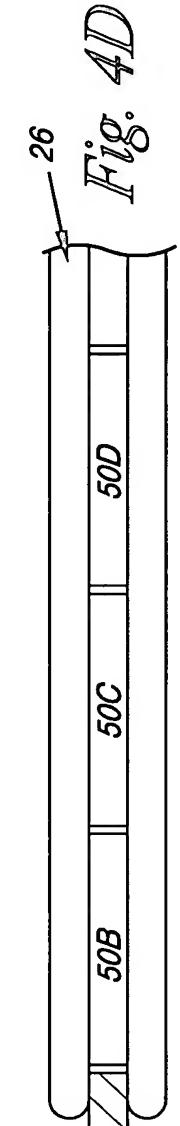
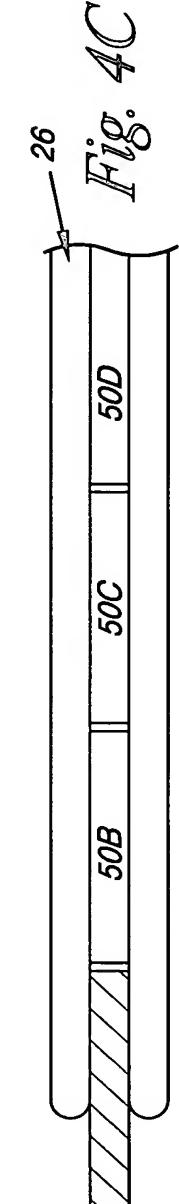
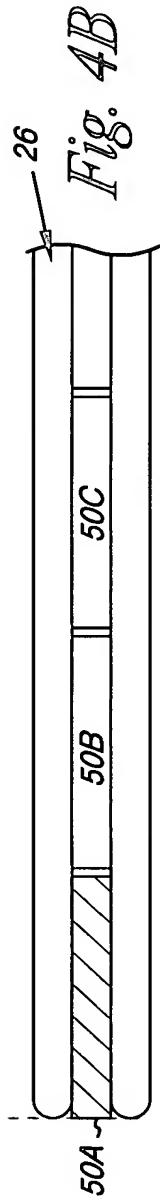
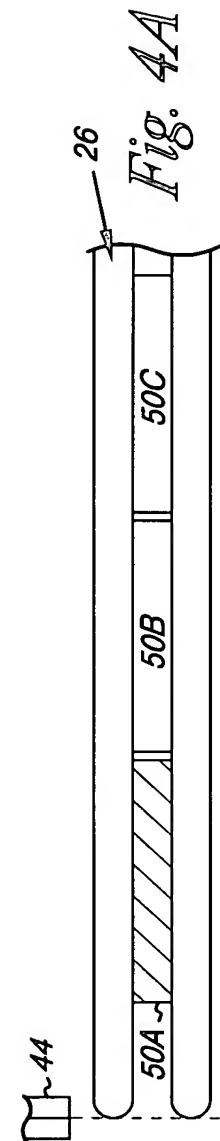
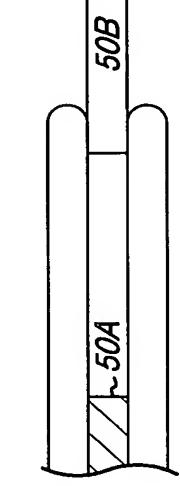
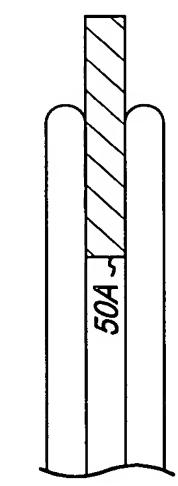
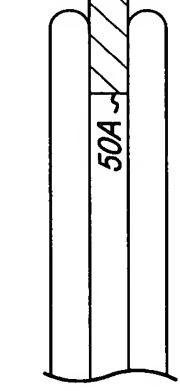
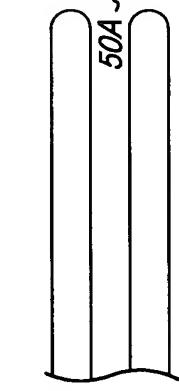
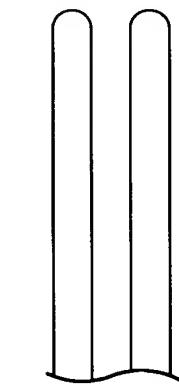
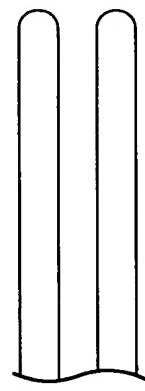


Fig. 44

Fig. 4B

Fig. 4C

Fig. 4D

Fig. 4E

Fig. 4F

TITLE: SYSTEM AND METHOD FOR TRANSFERRING BLANKS IN A PRODUCTION LINE

INVENTOR: Brian P. Giffin

SERIAL NO.: 10/629,094

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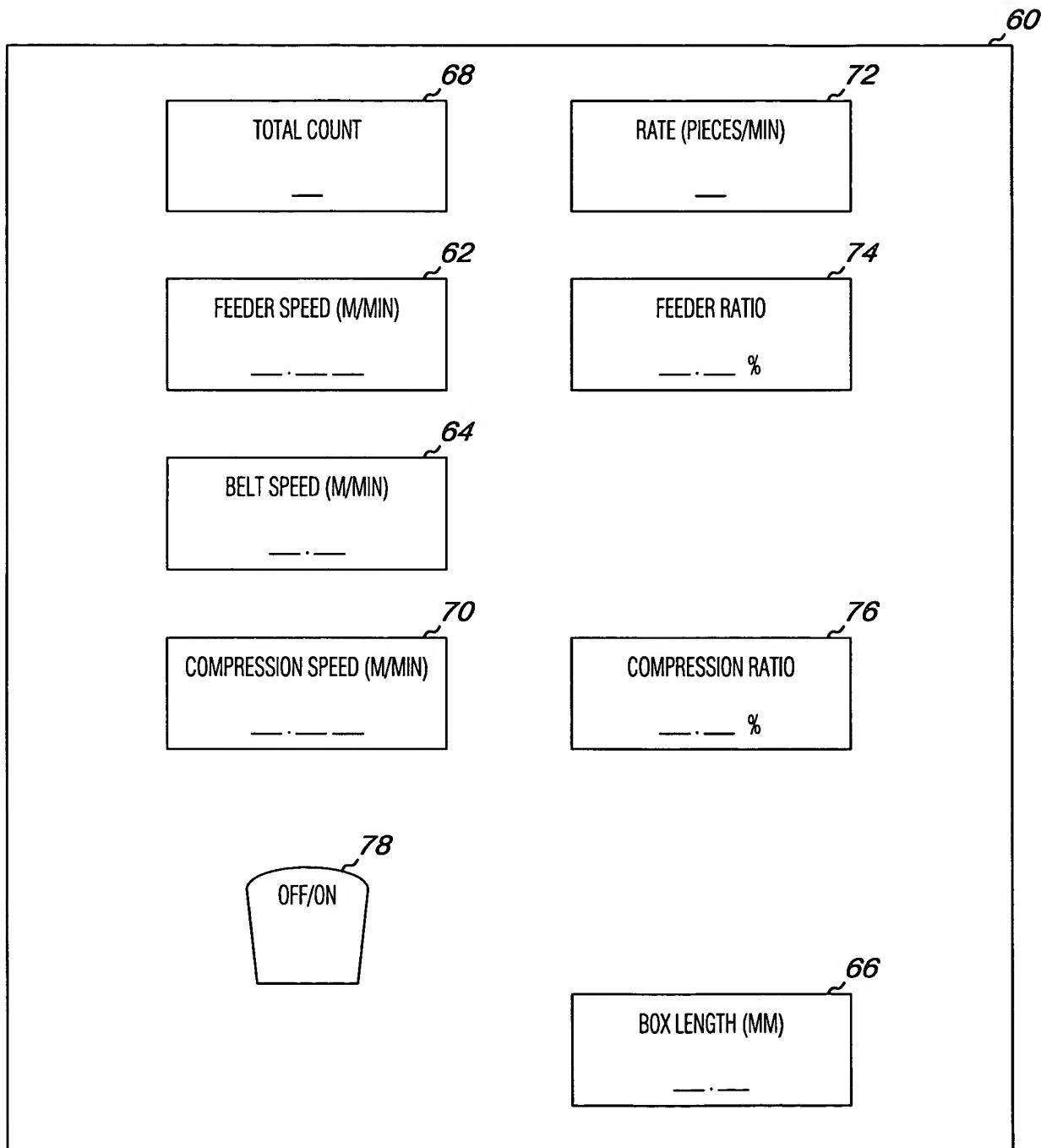


Fig. 5

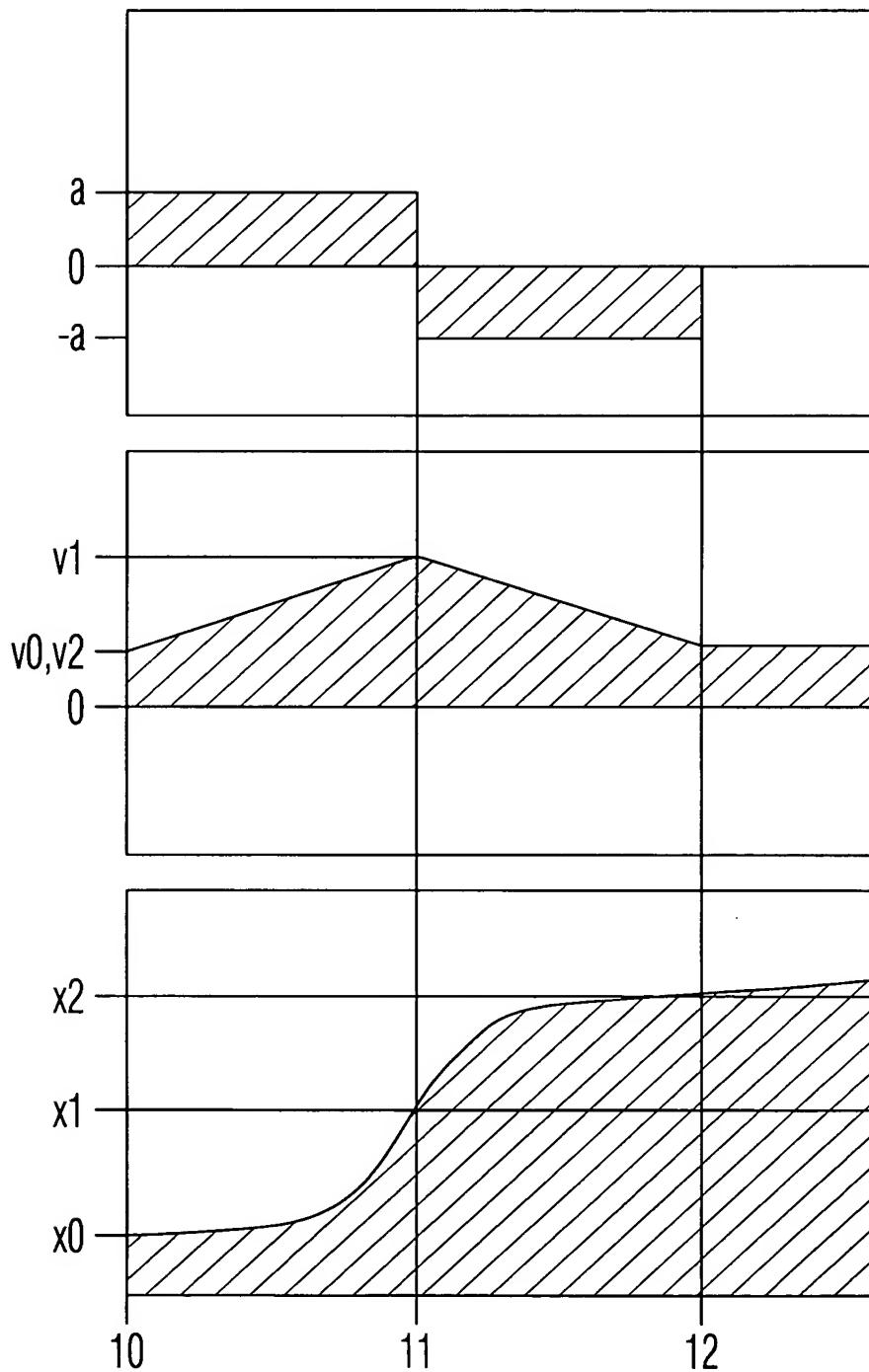


Fig. 6

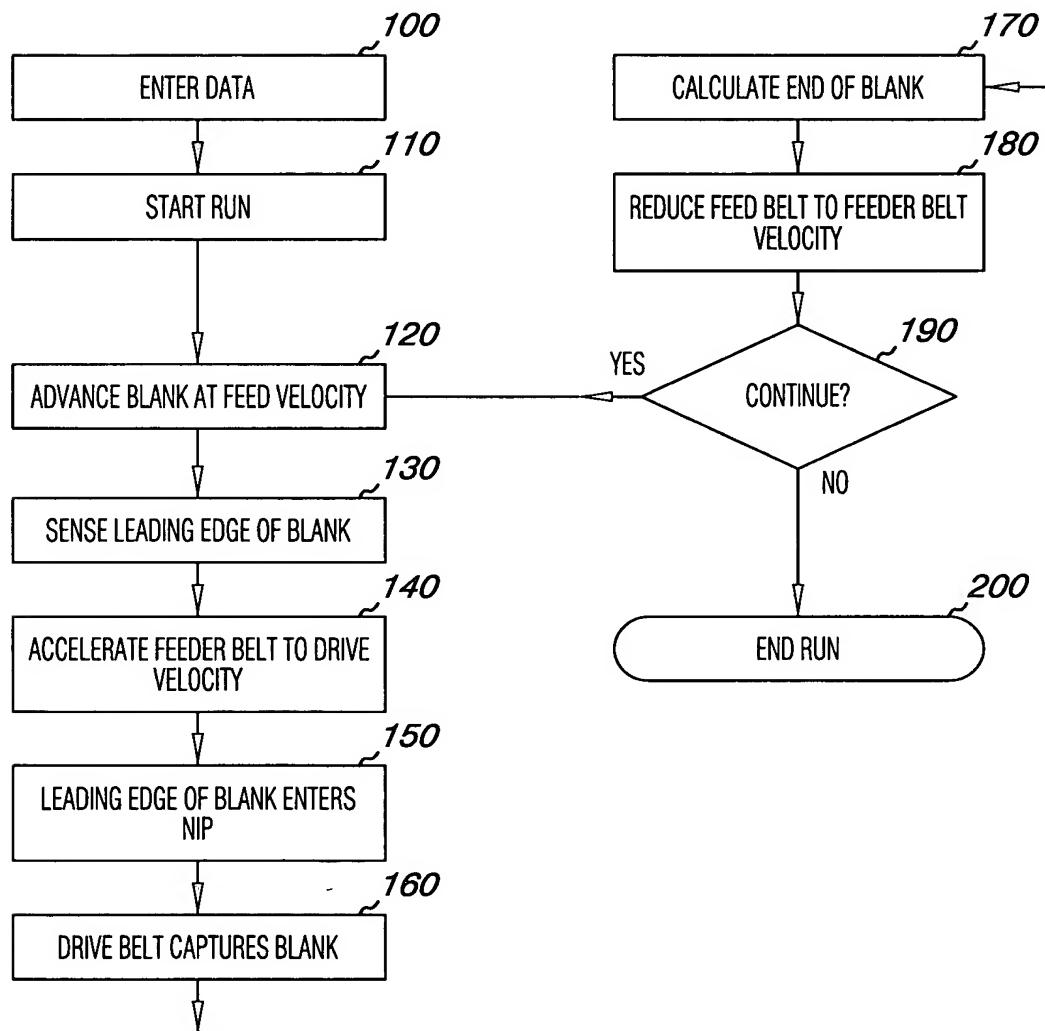


Fig. 7